

Key parameter model for solar thermal installations

Report

Authors

ESU-services Ltd.

Niels Jungbluth, Geneviève Doublet, Karin Flury

Margrit Rainer-Strasse 11c

CH-8050 Zürich

jungbluth@esu-services.ch

www.esu-services.ch

Tel. +41 44 940 61 32; Fax +41 44 940 67 94

Customer

Sebasol

Pascal Cretton

Aloys-Fauquez 6

CH-1018 Lausanne

Tel. 021 311 37 42

Fax 086 021 311 37 42

info@sebasol.ch

www.sebasol.ch

Zürich, 17. März 2014

ESU-services Ltd.
Niels Jungbluth
Geneviève Doublet
Karin Flury
www.esu-services.ch

Margrit Rainer-Strasse 11c
jungbluth@esu-services.ch
doublet@esu-services.ch
flury@esu-services.ch

CH-8050 Zürich
T +41 44 940 61 32
T +41 44 940 61 02
T +41 44 940 61 35
F +41 44 940 67 94

Contents

CONTENTS	1
IMPRINT	2
1 BACKGROUND AND OBJECTIVES	3
2 GOAL OF THIS PROJECT	4
2.1 Development of a key parameter model for solar thermal installations	4
2.2 Key parameters.....	4
2.3 Presentation of results	6
3 VALIDITY OF COMPARISONS	8
3.1 Direct comparison of primary energy factors.....	8
3.2 Sebasol's methodology commented by ESU	8
4 REFERENCES	10
5 FURTHER INFORMATION CONCERNING PRIMARY ENERGY FACTORS	12
5.1 Implementation of cumulative energy demand in ecoinvent v2.2.....	12
5.1.1 Categories and subcategories	12
5.1.2 Resource uses	12
5.1.3 List of impact assessment factors in ecoinvent	15
5.2 Primary energy in the ecological scarcity method 2006.....	16
5.2.1 Environmental relevance	16
5.2.2 Characterization	17
5.3 Primary energy factors of heating systems	17
6 APPENDIX DESCRIPTION OF THE GENERAL IDEA OF KEY PARAMETER MODELS	18
6.1 Identification of Key Parameters.....	18
6.2 Key Parameter Model	19
6.3 Threshold Limits.....	20
6.4 Environmental product declaration	21
7 LIFE CYCLE INVENTORY ANALYSIS (CONFIDENTIAL)	22
7.1 Mounting systems	22
7.2 Solar collectors with copper absorber and wood frame	23

Imprint

Title	Key parameter model for solar thermal installations
Authors	Niels Jungbluth, Geneviève Doublet, Karin Flury ESU-services Ltd., fair consulting in sustainability Margrit Rainer-Strasse 11c, CH-8050 Zürich www.esu-services.ch Phone 0041 44 9406132, Fax +41 44 940 67 94 jungbluth@esu-services.ch
Commissioner	Sebasol
About us	ESU-services Ltd. has been founded in 1998. Its core objectives are consulting, coaching, training and research in the fields of life cycle assessment (LCA), carbon footprints, water footprint in the sectors energy, civil engineering, basic minerals, chemicals, packaging, telecommunication, food and lifestyles. Fairness, independence and transparency are substantial characteristics of our consulting philosophy. We work issue-related and accomplish our analyses without prejudice. We document our studies and work transparency and comprehensibly. We offer a fair and competent consultation, which makes it for the clients possible to control and continuously improve their environmental performance. The company worked and works for various national and international companies, associations and authorities. In some areas, team members of ESU-services performed pioneering work such as development and operation of web based LCA databases or quantifying environmental impacts of food and lifestyles.
Copyright	All content provided in this report is copyrighted, except when noted otherwise. Such information must not be copied or distributed, in whole or in part, without prior written consent of ESU-services Ltd. or the customer. This report is provided on the website www.esu-services.ch and/or the website of the customer. A provision of this report or of files and information from this report on other websites is not permitted. Any other means of distribution, even in altered forms, require the written consent. Any citation naming ESU-services Ltd. or the authors of this report shall be provided to the authors before publication for verification.
Liability Statement	Information contained herein have been compiled or arrived from sources believed to be reliable. Nevertheless, the authors or their organizations do not accept liability for any loss or damage arising from the use thereof. Using the given information is strictly your own responsibility.
Version	1. 500-Report-KWM-solar-thermal-installations-2.3.docx, 04/02/2014 10:47:00

1 Background and Objectives

Different types of solar thermal installations can be used for hot water provision and room heating. Sebasol offers one-day courses to people who are interested and motivated to install themselves thermal solar installation. They also collaborate with installation engineers who can mount solar thermal installations all-inclusive and they have an internal formation to educate generalist installers. The majority of the solar installation constructed by Sebasol is combining the domestic hot water and building heating supply. Sebasol also offers advanced courses for solar and solar-wood heating. In addition, they also organise educational events for children.

Sebasol has several centres in the French-speaking part of Switzerland: Vaud, Geneva, Jura and Valais.

In order to better show the advantages of solar thermal installations they wish to use a simple key parameter model in Excel which enables them to calculate the **cumulative energy demand (CED)** of a specific solar thermal installation.

Cumulative Energy Requirements Analysis (CERA) aims to investigate the energy use throughout the life cycle of a good or a service. This includes the direct uses as well as the indirect use or grey consumption of energy due to the use of, e.g. construction materials or raw materials. This method has been developed in the early seventies after the first oil price crisis and it has a long tradition (Boustead & Hancock 1979; Pimentel 1973).

According to VDI – Verein Deutscher Ingenieure (1997) "*the data on the cumulative energy demand ... form an important base in order to point out the priorities of energy saving potentials in their complex relationship between design, production, use and disposal*". However, the CED is also widely used as a screening indicator for environmental impacts. Indeed, cumulative energy analysis can be a good 'entry point' into life cycle thinking. But it does not replace an assessment with the help of comprehensive impact assessment methods such as Eco-indicator 99, ReCiPe or Ecological Scarcity (Frischknecht et al. 2009; Goedkoop et al. 2009).

Different concepts for determining the primary energy requirement exist: For CED calculations one may choose the lower or the upper heating value of primary energy carriers whereupon the latter includes the evaporation energy of the water present in the flue gas. Furthermore one may distinguish between energy requirements of renewable and non-renewable resources. Finally, different ways exist how to handle nuclear energy and hydroelectricity (Jungbluth & Flury 2013a).

Within this project we use the methodology as defined for the ecoinvent database, which is widely used in Switzerland (Frischknecht et al. 2007). This method accounts for the total (renewable and non-renewable) primary energy entering the technical system. Further information can be found in chapter 5.1.

A special way of discussing the CED is the use of so called **Primärenergiefaktoren (PEF, primary energy factors)**. For this type of evaluation the total CED (including all renewable and non-renewable energy resources) is shown per MJ of energy output (e.g. MJ of heat or electricity). The upper heating value is used as a reference for fuels. In nearly all cases the PEF for renewable and non-renewable energy is larger than 1 MJ-eq per MJ because the supply of the energy carrier is included as well as the energy carrier itself. Only in some special cases where e.g. waste heat from a municipal waste incineration is used the factor can be smaller than 1 because waste heat is not regarded as an energy resource (Jungbluth & Flury

2013a). PEF can be used to compare different types of energy systems (Frischknecht et al. 2012) or transport systems (Frischknecht et al. 2011). The concept has also been used to evaluate solar thermal installations (Stucki & Jungbluth 2010a).

The goal of this project is to develop a simple key parameter model which allows calculating and comparing the primary energy factors of different solar thermal installations.

ESU-services has long term experience in investigating the life cycle assessment of energy systems and solar thermal installations. ESU calculated the primary energy demand of several energy systems and developed the idea of key parameter models for the certification scheme naturemade star (Frischknecht et al. 2012; Jungbluth 2002; Jungbluth et al. 2002; Jungbluth 2007a, b; Jungbluth et al. 2010; Jungbluth & Flury 2013b; Stucki & Jungbluth 2010b).

2 Goal of this project

The following goals are achieved with this project.

2.1 Development of a key parameter model for solar thermal installations

The first goal is the development of an Excel file to make the simplified LCA of solar thermal installations and to calculate the primary energy factors (Primärenergiefaktoren – PEF).

The tool follows the idea of key parameter models (Kennwertmodell – KWM) which have been developed by ESU-services to allow the certification of energy systems for the nature-made star label. Further information about such models is given in chapter 6 on page 18.

Fig. 2.1 shows an evaluation of a solar hot water system (20 m² Cu collector, multiple dwelling, slanted roof, for hot water in Zürich) according to the available life cycle inventories (Stucki & Jungbluth 2010b). The electricity consumption of the pump is the most important input for the non-renewable cumulative energy demand. Other relevant inputs are the flat plate collector, hot water tank, propylene glycol and the mounting system.

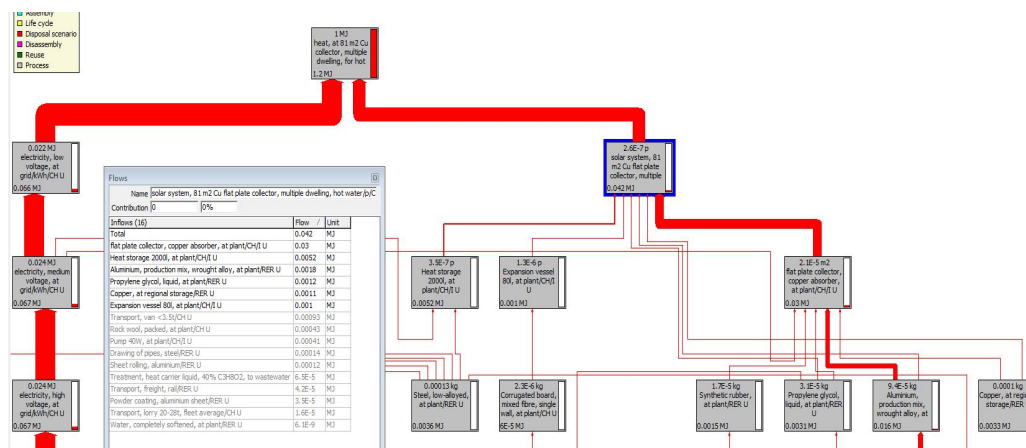


Fig. 2.1 Extract of the process tree of a solar thermal installation evaluated with the non-renewable primary energy demand

2.2 Key parameters

The following key parameters are used in the tool. The proposal is based on suggestions made by the customer and an evaluation of the available data (Stucki & Jungbluth 2010a, b):

Output:

- kWh heat per m² collector and year (collector brut heat yield)
- kWh heat per year in the tank (has to be calculated by the user with Polysun simulation or measurement in the field)

Inputs:

- Estimated life time of the installation (years). The standard assumption is 25 years. For some parts as e.g. the heat carrier medium a shorter life time is already considered in the tool.
- Type (flat plate collectors with copper or aluminium-copper absorbers, flat plate collector with wood frame or evacuated tube collectors) and size of the absorber (m²)
- Total electricity consumption during operation from the Swiss grid and/or photovoltaic electricity in kWh per year (sum of pump, standby, all).
- Total mass of the hot water tank (boiler) and the room heating tank.
- Percentage of the two tanks attributed to solar heating. For instance, with a 50% solar factor index (SFi)¹ and a 50% wood coverage, only 50% of the tank is attributed to solar thermal heating.
- Weight (kg) of the pump
- Amount of heat carrier medium in the system including propylene glycol and water (kg)
- Kilogram of material of the solar pipes from basement to roof (amount of steel and copper pipes, including insulation (EPDM) and coating (polyethylene) according to Stucki & Jungbluth 2010b: 2.22.7)
- Type of the mounting system for absorbers according to Stucki & Jungbluth 2010b: 2.22.6) or direct entry of materials for mounting. The direct entry is normally more accurate.
- Transport distance between suppliers and the installation site (km)
- Annual distance for maintenance and control of the plant (km).

Fig. 2.2 shows the interface for the key parameter model of solar thermal installations. The model is available in French and German.

¹ A SFi of 50% means that solar energy covers 50% of the domestic hot water need.

ESU-services		SEBAS	
fair consulting in sustainability			
Facteurs d'énergie primaire: Produits énergétiques issus des installations solaires thermiques			
Entrée:	Français		
Nom de l'installation, place de installation et période de référence	Flachkollektor, WW, 81 m2	2010	Zurich
Durée de vie	25 Jahre		
Entrées	Poids	Dimensions (surface d'ouverture)	Distance moyenne de transport, installation
Captteur (surf. ouvert.)	Captteur plan vitré, absorbeur en cuivre, cadre métal	1741.5 kg	81.0 m2
Chauffe-eau (avec isolation)		0.0 kg	0%
Accumulateur(s) avec isolation et son/ses vase(s) d'expansion		550.5 kg	100%
Vase d'expansion solaire		9.8 kg	50 l
Circulateur(s) et échangeurs à plaques externes		19.6 kg	
Type de construction	Toiture inclinée, intégration (env. 12m2), ferblanterie type montagne, zinc	162.3 kg	81.0 m2
Support/ancrages, parties en acier		0.0 kg	
Ferblanterie, tôle en aluminium		0.0 kg	
Ferblanterie, tôle en cuivre		0.0 kg	
Ferblanterie, tôle en acier chromé (uginox, mattplus, inox)		0.0 kg	
Ferblanterie, tôle en zinc-titane		0.0 kg	
Support/ancrages, parties en béton		0.0 kg	
Support/ancrages, parties en bois non traité		0.0 kg	
Tuyauterie circuit solaire (sans absorbeur), acier noir		0.0 kg	
Tuyauterie circuit solaire (sans absorbeurs), cuivre		127.1 kg	
Isolation EPDM, circuit solaire et additionnelle (sauf stocks)		87.1 kg	
Isolation, laine minérale or de verre, circuit solaire et additionnelle (sauf stocks)		9.6 kg	
Protection isolation, aluminium (p.ex coquilles)		0.2 kg	
Protection isolation, polyéthylène (p. ex. feuille grise)		9.6 kg	
Glycol pur pour circuit solaire, sans absorbeurs		32.5 kg	
Poids total de l'installation		2749.8 kg	137 tkm
Distance simple pour réparations, entretien annuel			10 km
Consommation d'électricité de l'installation solaire par an		938 kWh	
Consommation d'électricité du réseau suisse		938 kWh	
Consommation d'électricité photovoltaïque		0 kWh	
Sorties			
Rendement du champ de capteurs (=rendement collecteur X surface d'absorption)		46303 kWh	
Energie solaire nette (après part solaire des pertes réservoir)		42843 kWh	46 COP/JAZ
Vente de chaleur (incl. pertes distribution)		42843 kWh	
PEF fossile		0.043 MJ	
PEF nucléaire		0.054 MJ	
PEF renouvelable		1.097 MJ	
Total		1.194 MJ	

Fig. 2.2 Excel™ interface for the key parameter model for solar thermal installations

2.3 Presentation of results

The tool calculates the primary energy factors with the same method used in previous publications (Frischknecht et al. 2012; Stucki & Jungbluth 2010a). For all inputs and outputs of the system linked to the key parameters described above (e.g. transports, solar heat) standard assumptions according to Stucki & Jungbluth 2010b) are used. Actual background data are used for further inputs (ecoinvent v2.2, ecoinvent Centre 2010; LC-inventories 2014). The calculation is made with SimaPro 7.3.3 (PRé Consultants 2013). For some components new life cycle inventory data have been investigated for this project. They are documented in a confidential annexe to this report. The model is developed for the situation in Switzerland and all background data are representative for this country. Thus, it cannot be used in other countries.

The primary energy demand is shown in the table of results in the tool (Fig. 2.3). On the left side, the total primary energy demand of the heat provided is differentiated according to the

fossil, nuclear and renewable fractions. On the right hand side, the contribution of the different components of the solar collector to the total primary energy demand is illustrated.

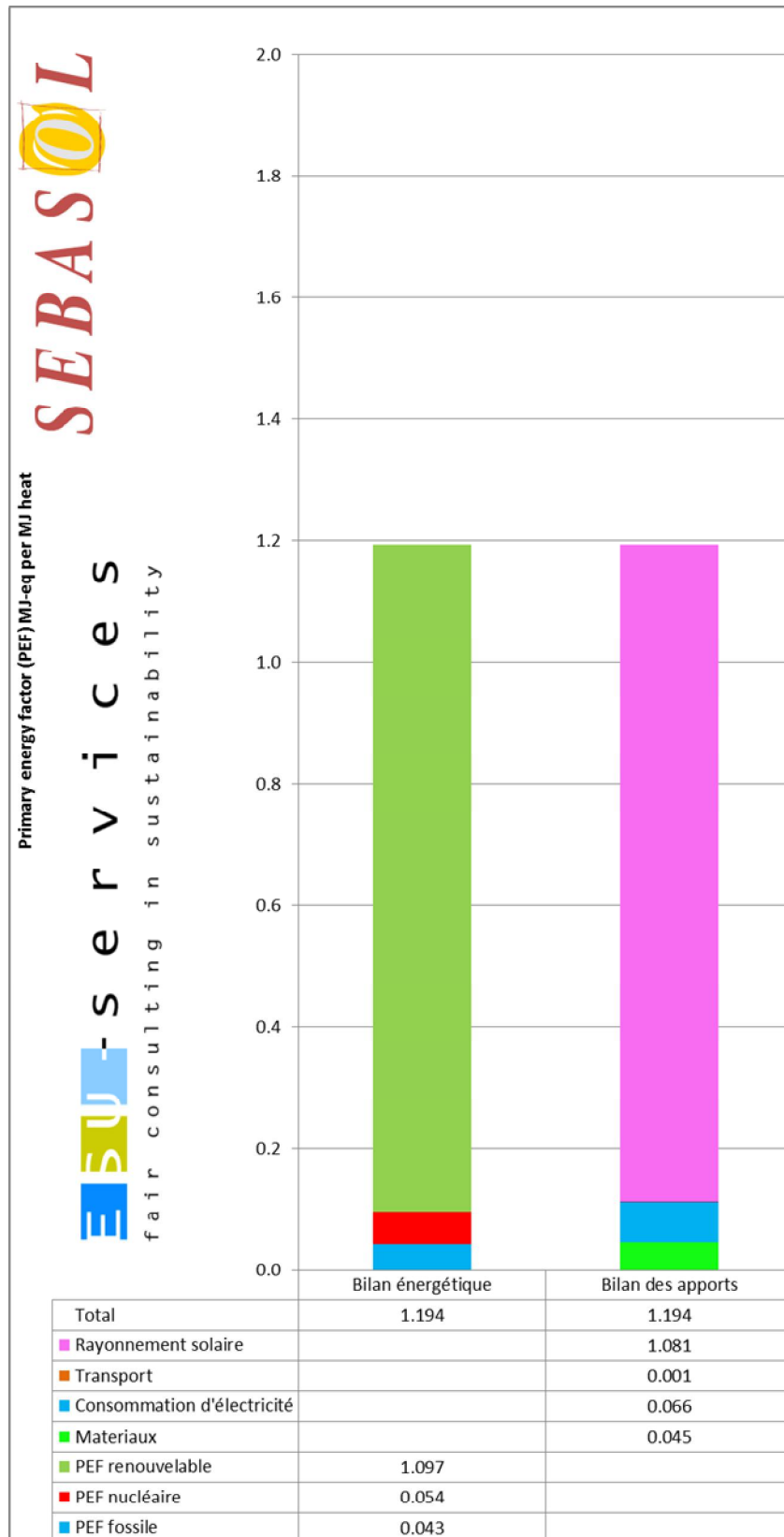


Fig. 2.3 Presentation of results in the key parameter model for solar thermal installations (MJ-eq per MJ of heat provided by the solar thermal installation).

3 Validity of comparisons

Figures of CED and PEF of especially energy systems are often compared. Hereby it is important that the actual value and the reference value for the comparison have been calculated with the same methodology and the same life cycle perspective. In this chapter different types of comparisons based on CED and PEF calculated with the tool are discussed.

3.1 Direct comparison of primary energy factors

The first possibility is the direct comparison with other heating systems. Standard PEF for heating systems are shown in Tab. 5.5 in the annexe. The following are examples of valid statements:

- The PEF of the solar thermal installation is $1.2 \text{ MJ-eq/MJ}_{\text{heat}}$, an average Swiss heating has a PEF of $1.3 \text{ MJ-eq/MJ}_{\text{heat}}$.
- The non-renewable PEF of the solar thermal installation is $0.098 \text{ MJ-eq}_{\text{non-renewable}}/\text{MJ}_{\text{heat}}$, an oil heating has a non-renewable PEF of $1.3 \text{ MJ-eq}_{\text{non-renewable}}/\text{MJ}_{\text{heat}}$.
- An air heat pump using the Swiss electricity mix has a non-renewable PEF of $0.9 \text{ MJ-eq}_{\text{non-renewable}}/\text{MJ}_{\text{heat}}$. Thus, the solar thermal installation consumes only 11% of the non-renewable CED.
- A solar thermal system with a non-renewable PEF of 0.25 uses at least 4 times less energy than a heating system using only fossil and nuclear energy.

It is important to transparently document what the characteristics of the systems under comparison are in order get a correct interpretation of the results. An example is the electricity mix used for heat pumps or the pump in the solar thermal installation.

3.2 Sebasol's methodology commented by ESU

For the comparisons of heating process, Sebasol scope is to relate all results to the non-renewable primary energy factor consumptions. Sebasol warranty to it is that non-renewable primary energy must be spared, for thermodynamically and political/ethical reasons (entropy = pollution/disorder produced in the biosphere, and depletion of non-renewable resources for today and future generations).

This drive to a choice of methodology and definition. ESU testify them as one possibility, in the scope Sebasol want to use them. They are

- Assessment: for heating systems, Primary energy factor are defined according to end use heat (defined so in ESU file).
- Assessment : Primary energy factor Total (PEF_T) is = Primary energy factor fossil (PEF_F) + Primary energy factor nuclear (PEF_N) + Primary energy factor renewable (PEF_R)
- Assessment : Primary energy factor Non-Renewable (PEF_{NR}) is = Primary energy factor fossil (PEF_F) + Primary energy factor nuclear (PEF_N)

Then

Definition 1 : the way to calculate the PEF_{NR} and PEF_T or any other combination of primary energy factor for a mix of two or more heating process, is to do a ponderated mean with the respective coverage of the end use heat. For instance for a house heating WW+RH solar thermal for 40% of the total end use heat in a year & wood logs for the remaining part, $\text{PEF}_{NR \text{ mix}} = 0.4 * \text{PEF}_{NR \text{ WW+RH}} + (1-0.4) * \text{PEF}_{NR \text{ Stückholz}}$.

Definition 2 : when the solar installation and others systems use common infrastructures, these are allocated 100% to the solar thermal LCA if the others systems could cover the end-use heat without them. Example: with solar thermal and a gas heater on a heating + hot water tank-in-tank system, the

heating part of the tank has to be allocated 100% to the solar thermal, as the gas heater could deliver end-use heat to the heating space without it. The hot water part as to be allocated to both with a repartition key, as the gas heater couldn't deliver end-use heat to hot water without it.

Definition 3: when the solar installation and other system do need a common infrastructure to cover the end-use heat needs, the fraction coverage of these needs through the solar installation (SF_i) is used to attribute a SF_i part of the infrastructure to the solar thermal LCA. The remaining parts are allocated to the other systems. For instance, with 70% of hot water needs delivered by the solar installation (SF_i 70%) and so a remaining 30% delivered by the gas, the part of a hot water tank to allocate to solar thermal LCA is 70%.

Definition 4: Two options exist for comparisons:

- a) Different energy options are compared directly with the PEF
- b) A reference process is defined and all comparisons and calculations must be referenced to it.

Definition 5: let's say $PEF_{NR R}$ the PEF_{NR} of the reference process R, and $PEF_{NR O}$ the PEF_{NR} of another process O. Then the following assumptions hold

- $[PEF_{NR R} - PEF_{NR O}]$ is the difference of non-renewable primary energy consumption between process O and process R. As a corollary, if positive, $PEF_{NR O}$ is sparing $[PEF_{NR R} - PEF_{NR O}]$ MJ of non-renewable primary energy on $PEF_{NR R}$ for each MJ of end use heat. If negative, $PEF_{NR O}$ is wasting $-1*[PEF_{NR R} - PEF_{NR O}]$ MJ of non-renewable primary energy on $PEF_{NR R}$ for each MJ of end use heat. Sparing means that non-renewable primary energy doesn't need to be used, i.e. extracted nor processed.
- $[PEF_{NR R} / PEF_{NR O}]$ measure the relative efficiency of process O according to non-renewable primary energy consumption according to process R. If > 1 , it means $PEF_{NR O}$ is more efficient of an amount of $[PEF_{NR R} / PEF_{NR O}]$ time more. If < 1 , $PEF_{NR O}$ is less efficient, i.e. wasting non-renewable primary energy on $PEF_{NR R}$. As a corollary, if more efficient, one can say $PEF_{NR O}$ is sparing $[1 - PEF_{NR O} / PEF_{NR R}]$ % non-renewable primary energy on $PEF_{NR R}$ for each MJ of end use heat.

A point: the reference process proposed by ESU is the average heating in Switzerland: 1.3 MJ-eq/MJ according to 3.2. This choice is proposed for comparisons made for the situation in Switzerland.

The model is developed for the situation in Switzerland and cannot be applied in other countries due to differences in the economic structure e.g. supply of electricity or the disposal of materials which is important for the calculation of the PEF. Sebasol aims for a reference for the world on a physical theoretical basis. ESU proposes to stick to the usual Swiss reference but recognise as pertinent the Sebasol goal to try to develop a more general one. Validity of such a new reference would have to be discussed by scientific LCA community.

4 References

- Boustead & Hancock 1979 Boustead I. and Hancock G. F. (1979) Handbook of Industrial Energy Analysis. Ellis Horwood Ltd., Chichester, England.
- BP Amoco 1999 BP Amoco (1999) BP Amoco statistical review of world energy 1998. BP Amoco, London.
- Burger & Bauer 2007 Burger B. and Bauer C. (2007) Windkraft. In: *Sachbilanzen von Energiesystemen: Grundlagen für den ökologischen Vergleich von Energiesystemen und den Einbezug von Energiesystemen in Ökobilanzen für die Schweiz*, Vol. ecoinvent report No. 6-XIII, v2.0 (Ed. Dones R.). Paul Scherrer Institut Villigen, Swiss Centre for Life Cycle Inventories, Dübendorf, CH retrieved from: www.ecoinvent.org.
- ecoinvent Centre 2010 ecoinvent Centre (2010) ecoinvent data v2.2, ecoinvent reports No. 1-25. Swiss Centre for Life Cycle Inventories, Dübendorf, Switzerland, retrieved from: www.ecoinvent.org.
- Faist Emmenegger et al. 2007 Faist Emmenegger M., Heck T., Jungbluth N. and Tuchschnid M. (2007) Erdgas. In: *Sachbilanzen von Energiesystemen: Grundlagen für den ökologischen Vergleich von Energiesystemen und den Einbezug von Energiesystemen in Ökobilanzen für die Schweiz*, Vol. ecoinvent report No. 6-V, v2.0 (Ed. Dones R.). Paul Scherrer Institut Villigen, Swiss Centre for Life Cycle Inventories, Dübendorf, CH retrieved from: www.ecoinvent.org.
- Frischknecht et al. 2007 Frischknecht R., Jungbluth N., Althaus H.-J., Bauer C., Doka G., Dones R., Hellweg S., Hirschler R., Humbert S., Margni M. and Nemecek T. (2007) Implementation of Life Cycle Impact Assessment Methods. ecoinvent report No. 3, v2.0. Swiss Centre for Life Cycle Inventories, Dübendorf, CH, retrieved from: <http://www.esu-services.ch/data/ecoinvent/>.
- Frischknecht et al. 2009 Frischknecht R., Steiner R. and Jungbluth N. (2009) The Ecological Scarcity Method - Eco-Factors 2006: A method for impact assessment in LCA. Federal Office for the Environment FOEN, Zürich und Bern, retrieved from: www.bafu.admin.ch/publikationen/publikation/01031/index.html?lang=en.
- Frischknecht et al. 2011 Frischknecht R., Stucki M. and Itten R. (2011) Primärenergiefaktoren von Transportsystemen, Version 2.2. im Auftrag des Bundesamtes für Energie BfE, ESU-services Ltd., Uster, CH, retrieved from: <http://www.esu-services.ch/de/projekte/energiesysteme/>.
- Frischknecht et al. 2012 Frischknecht R., Stucki M., Flury K., Itten R. and Tuchschnid M. (2012) Primärenergiefaktoren von Energiesystemen, Version 2.2, Juli 2012. im Auftrag des Bundesamtes für Energie BfE, ESU-services Ltd., Uster, CH, retrieved from: www.esu-services.ch/de/projekte/energiesysteme/.
- Goedkoop et al. 2009 Goedkoop M., Heijungs R., Huijbregts M. A. J., De Schryver A., Struijs J. and van Zelm R. (2009) ReCiPe 2008 - A life cycle impact assessment method which comprises harmonised category indicators at the midpoint and the endpoint level. First edition. Report I: Characterisation, NL, retrieved from: lcia-recipe.net/.
- Jungbluth 2002 Jungbluth N. (2002) Ökobilanz-Kennwertmodelle für das Labelling von Ökostrom. In *proceedings from: 18. Diskussionsforum Ökobilanzen "Die Rolle von LCA in Umweltkonzepten und Umweltlabels von Produkten"*, Eidgenössische Technische Hochschule, Zürich, 13. November, retrieved from: <http://www.esu-services.ch/de/projekte/naturemade/>.
- Jungbluth et al. 2002 Jungbluth N., Frischknecht R. and Faist M. (2002) Ökobilanz für die Stromerzeugung aus Holzbrennstoffen und Altholz. 81427. ESU-services für Bundesamt für Energie, Uster, retrieved from: www.energieforschung.ch.
- Jungbluth 2007a Jungbluth N. (2007a) Ökobilanz und Kennwertmodell für Strom aus Holzgas-WKK mit Pyroforce Festbett-Gleichstrom-Vergaser mit trockener Gasreinigung. ESU-services im Auftrag von Pyroforce Energietechnologie AG und VUE naturemade, Uster, retrieved from: www.naturemade.org/Deutsch/Download/downloads_d_oekobilanz.htm.
- Jungbluth 2007b Jungbluth N. (2007b) Sonnenkollektoranlagen. In: *Sachbilanzen von Energiesystemen: Grundlagen für den ökologischen Vergleich von Energiesystemen und den Einbezug von Energiesystemen in Ökobilanzen für die Schweiz*, Vol. ecoinvent report No. 6-XI, v2.0 (Ed. Dones R.). Paul Scherrer Institut Villigen, Swiss Centre for Life Cycle Inventories, Dübendorf, CH retrieved from: www.ecoinvent.org.
- Jungbluth 2007c Jungbluth N. (2007c) Erdöl. In: *Sachbilanzen von Energiesystemen: Grundlagen für den ökologischen Vergleich von Energiesystemen und den Einbezug von Energiesystemen in*

- Ökobilanzen für die Schweiz*, Vol. ecoinvent report No. 6-IV, v2.0 (Ed. Dones R.). Paul Scherrer Institut Villigen, Swiss Centre for Life Cycle Inventories, Dübendorf, CH retrieved from: www.ecoinvent.org.
- Jungbluth et al. 2010 Jungbluth N., Frischknecht R., Orthlieb A., Büsser S. and Leuenberger M. (2010) Aktualisierung und Ergänzung der naturemade Kennwertmodelle: Ökobilanzen für die Prüfung des globalen Kriteriums von Energieprodukten (Zwischenbericht Juli 2010). ESU-services im Auftrag vom Verein für umweltgerechte Energie (VUE), Uster, retrieved from: www.esu-services.ch/projects/naturemade/.
- Jungbluth et al. 2012 Jungbluth N., Itten R. and Stucki M. (2012) Umweltbelastungen des privaten Konsums und Reduktionspotenziale. ESU-services Ltd. im Auftrag des BAFU, Uster, CH, retrieved from: <http://www.esu-services.ch/projects/lifestyle/>.
- Jungbluth & Flury 2013a Jungbluth N. and Flury K. (2013a) Primärenergiefaktoren von Energiesystemen: Herleitung, Verwendung, Diskussion, ESU-services Ltd., Zürich, retrieved from: <http://www.esu-services.ch/de/projekte/energiesysteme/>.
- Jungbluth & Flury 2013b Jungbluth N. and Flury K. (2013b) Aktualisierung und Ergänzung der naturemade Kennwertmodelle: Ökobilanzen für die Prüfung des globalen Kriteriums von Energieprodukten. ESU-services im Auftrag vom Verein für umweltgerechte Energie (VUE), Zürich, retrieved from: www.esu-services.ch/projects/naturemade/.
- LC-inventories 2014 LC-inventories (2014) Corrections, updates and extensions of ecoinvent data v2.2. ESU-services Ltd., retrieved from: www.lc-inventories.ch.
- Pimentel 1973 Pimentel D. (1973) Food Production and the Energy Crisis. *In: Science*, **182**(4111), pp. 443-449.
- PRé Consultants 2013 PRé Consultants (2013) SimaPro 8.0.1. PRé Consultants, Amersfoort, NL, retrieved from: www.simapro.ch.
- Röder et al. 2007 Röder A., Bauer C. and Dones R. (2007) Kohle. *In: Sachbilanzen von Energiesystemen: Grundlagen für den ökologischen Vergleich von Energiesystemen und den Einbezug von Energiesystemen in Ökobilanzen für die Schweiz*, Vol. ecoinvent report No. 6-VI, v2.0 (Ed. Dones R.). Paul Scherrer Institut Villigen, Swiss Centre for Life Cycle Inventories, Dübendorf, CH retrieved from: www.ecoinvent.org.
- Schweizerischer Bundesrat 2002 Schweizerischer Bundesrat (2002) Strategie Nachhaltige Entwicklung 2002. IDARio, Bundesamt für Raumentwicklung, Bern.
- Stucki & Jungbluth 2010a Stucki M. and Jungbluth N. (2010a) Primärenergiefaktoren von Sonnenkollektoren. ESU-services Ltd., Uster, CH, retrieved from: www.esu-services.ch/de/publications/energy/.
- Stucki & Jungbluth 2010b Stucki M. and Jungbluth N. (2010b) Update of the Life Cycle Inventories of Solar Collectors. ESU-services Ltd., Uster, CH.
- VDI 1997 VDI (1997) Cumulative Energy Demand - Terms, Definitions, Methods of Calculation. *In: VDI-Richtlinien 4600*. Verein Deutscher Ingenieure, Düsseldorf.
- wise 1998 wise (1998) Uranium Enrichment Tails Upgrading. Retrieved 11.06.1999 retrieved from: www.antenna.nl/wise-database/uranium/edumu.html.